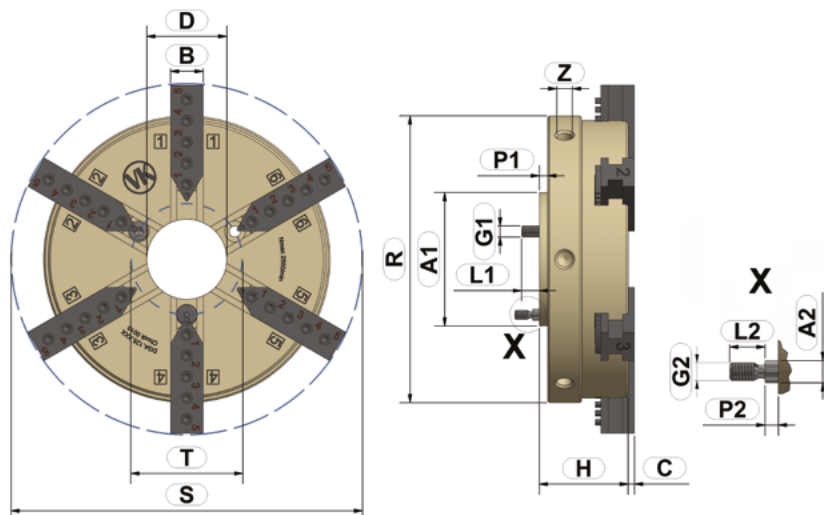


CHUCK WITH POSITION PINS FOR USE IN MEASURING TECHNOLOGY AND AUTOMATION



Technical data and order overview Type DGA (6-jaw chuck)



		Size					
		Variante	125	160	240	320	400
A [0/+0,01]	Interface	1 [mm]	60	70	120	160	200
		A2 [f9]	2 [mm]	5	6	-	-
B	Jaw width [mm]		14,7	14,7	24,7	29,7	34,7
C	Jaw height [mm]		3	3	3	-	-
D	Ø Center hole [mm]		36	46	68	90	113
G1	Mounting	1 [mm]	3 x M5	3 x M6	3 x M8	3 x M10	3 x M10
G2		2 [mm]	3 x M4	3 x M5	-	-	-
H	Height without Jaws [mm]		36	40,5	67,5	70	85
L1	Thread length	1 [mm]	8	10	10	15	16
L2		2 [mm]	8	9,5	-	-	-
P1	Interface length	1 [mm]	3,75	3,5	4	5	5
P2		2 [mm]	3	5	-	-	-
R	Outside-Ø [mm]		129	164	244	324	404
S	Max. circuit diameter [mm]		165	195	300	474	610
T	Mounting hole circle [mm]		50	59	86	116	145
Z	Clamping bore [mm]		7	10	10	10	10
	Concentricity [mm]		0,03	0,03	0,03	0,05	0,05
	Rotation speed n max. [1/min.]		2500	2500	2000	1200	1000
	Travel path [mm im Ø]		60	80	120	150	210
	Weight [mm]		1,3	2,4	9,2	13	24
Order number (with jaws)			DGA.125.101	DGA.160.101	DGA.240.101	DGA.320.101	DGA.400.101