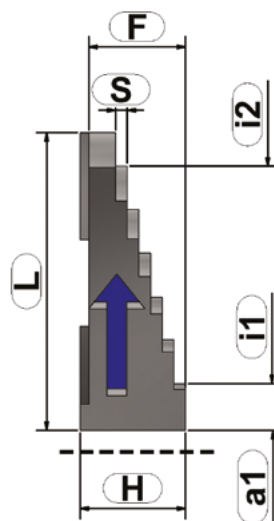


JAW-SET UFS INSIDE (INTERNAL STRESS)

Technical data and order overview



Sizes		55	70	100	150
a1	Clamping range outside	1 - 16	1 - 24	1 - 37	1 - 48
i1	Clamping range inside min.	10 - 25	12,5 - 36	15 - 51	20 - 67
i2	Clamping range inside max.	47 - 62	52,5 - 76	80 - 116	105 - 152
F	Height from Chuck body	11	12	14,5	18,5
H	Maximum height [mm]	12	13	16	20
L	Total length [mm]	27	29,75	44,5	60
S	Step height	1,25	1,5	1,75	2
	Clamping jaw angle (degree)	60	60	60	45
	Order number (without Chuck)	UFS.055.021	UFS.070.021	UFS.100.021	UFS.150.021